

Immobilization of *Leuconostoc-paramesenteroides* Dextranase Enzyme and Characterization of its Enzyme Properties

Amal M. Hashem^{*1}, Mona A. El-Refaei¹, Hasan M. Gebri² and Ahmed F. Abdel-Fattah¹

¹Department of Natural and Microbial Products Chemistry, National Research Centre, Dokki, Cairo, Egypt

²Faculty of science, Ain Shams University, Cairo, Egypt

Abstract: Dextranase from *Leuconostoc-paramesenteroides* was immobilized using different immobilization techniques. Entrapment in calcium alginate (2%) proved to be the most suitable technique (27.6% yields). The operational stability of the immobilized was retained 100% until 11 cycle, with decreasing of 70%, of the retained activity at 13 cycles. The specific activity of the free was compared to that of the immobilized enzyme.

The optimum temperature of the free enzyme was 65°C were as it was 70°C with the immobilized enzyme. The specific activity of the immobilized was higher than that of the free enzyme at pH 4. 100% of the specific activity was retained due to the thermal stability of the immobilized enzyme after heat treatment for 60 minutes at 60°C. The activation energy (EA) of the immobilized enzyme was lower than that of the free enzyme ($E_A= 10.3$ and 12.13 Kcal/mol respectively).

The calculated half-lives of the free enzyme at 40, 50, 60 and 70 were 15.0, 4.68, 4.68 and 4.0 min respectively which were lower than those of immobilized enzyme i.e. 401, 385, 295 and 42 min, respectively.

Keywords: Dextranase, enzyme immobilization, calcium alginate, *Leuconostoc*.

INTRODUCTION

Many techniques for immobilization of enzymes on different types of the support have been developed [1]. The physical structure and chemical composition of support can influence the micro-environment of the immobilized enzymes, and consequently their biological properties [2, 3].

Immobilization of dextranase *via* entrapment in alginate provided high and good operational stability. This result suggests that dextranase immobilization in alginate is due to unique supramolecular structure [4].

Entrapment in calcium alginate beads gave the best results in terms of immobilization yield and stability [5].

Immobilization of dextranase in alginate fibers resulted in 90% relative activity [6]. The immobilized enzyme retained activity for ten batch reactions without a decrease in activity. Immobilization of dextranase in alginate fibers is superior to that in alginate beads in terms of immobilization yield and repetitive use [6].

Immobilization of dextranase from *Leuconostoc mesenteroides* PCSIR-4 on alginate is optimized for application in the biosynthesis of dextran from sucrose. Properties of dextranase were less affected by

immobilization on alginate beads from soluble enzyme. Highest activities of both soluble and immobilized dextranase were found to be at 35°C and pH 5.0. Substrate maximum for immobilized enzyme changed from 125 mg/ml to 200 mg/ml. Incubation time for enzyme-substrate reaction for maximum enzyme activity was increased from 15 minutes to 60 minutes in case of immobilized enzyme. Maximum stability of immobilized dextranase was achieved at 25°C [7].

In this work, different immobilized dextranase enzyme preparations were made and investigated the relative performances such as the reusability. The properties of the immobilized and free enzymes also were compared

MATERIALS AND METHODS

Microorganism

Leuconostoc paramesenteroides isolated from sugar cane was identified by Microanalytical Centre at the Faculty of Sciences, Cairo University.

Culture Media

Maintenance and preservation of *Leuconostoc* on different media were conducted by three serial transfers on medium A, and then transferred to medium B [8].

Medium A: Deep liver broth contains per 100 ml of distilled water: 10 ml of liver extract, 0.5 g Difco yeast extract, 1 g Difco tryptone, 0.2 g dipotassium hydrogen

*Address corresponding to this author at the Department of Natural and Microbial Products Chemistry, National Research Centre, Dokki, Cairo, Egypt; Tel: +0020223690986; E-mail: Amal_mhashem@yahoo.com

phosphate and 0.5 g glucose. The pH was adjusted to 7.4.

A few liver particles were placed in each 16 × 150 mm rimless test tube and sterilized at 121°C for 15min.

Medium B: It had the same composition as the maintenance medium A except that glucose is replaced by sucrose (10%). Agar (2%) was added while liver particles were omitted.

Dextranucrase Production

The culture medium for enzyme production was defined as follows (g/L):

Sucrose, 100; yeast extract 2.5; magnesium sulfate heptahydrate, 0.2; dipotassium hydrogen phosphate 5.0.

The phosphate was sterilized separately and was added aseptically to the cold, sterile solution of the other ingredients. The initial pH of the sterile mixture was about 7.0. The culture was incubated at 25°C in static incubator for 24 hrs.

Dextranucrase Activity

Dextranucrase activity was determined by measuring the initial rate of fructose production using the dinitrosalicylic acid method (DNS method). Reaction were carried out at 30°C in 20 mM acetate buffer (pH 5.4), sucrose 100g/L. Exactly 100 µl of an enzyme solution was added to 500 µl of a solution of sucrose (400g/L), 200 µl sodium acetate buffer (pH 5.4) and 200 µl CaCl₂ (0.5 g/L).

The reaction mixture without dextranucrase was incubated for 5 min in a thermostated stirred tank reactor at 30°C. The reaction was started by the addition of dextranucrase, for 10 min, 100 µl samples were removed from the reaction mixture and added to 100 µl of reagent (DNS). The reaction was immediately stopped because of the high pH of the reagent. The tubes of samples and the tubes of standards were placed in a double boiler for approximately 5min so that the colorimetric reaction took place. After 15 min incubation on ice, samples were mixed with 1.5 ml of water and absorbance was measured at 540 nm. Experiments were carried out in triplicate. Standard was prepared as fructose. A control sample was prepared and treated similarly using boiled enzyme samples [9].

The international unit/ml=1 mol of fructose produced per minute per ml.

The protein determination was carried out using the method of Lowry *et al.*, [10].

Preparation of the Crude Enzyme

Enzyme immobilization was performed with an enzyme preparation obtained by subjecting the culture filtrate to ultrafiltration after pretreatment with dextranase to remove the contaminated dextran. The ultrafiltrate was then lyophilized and used in the present part of work.

Immobilization Method

Physical Adsorption

This was carried out by using 1 g of different carriers (chitosan, alumina and asbestos) and 2 ml of the enzyme solution containing 76 U/g carriers [11].

Ionic Binding

This was carried out as follow: One gram of each of the cation or anion exchanger (Dowex 1-XB particle size 0.075-0.15 mesh, DEAE-cellulose) was equilibrated with acetate buffer (0.02 M pH 5.4) incubated with 2 ml of enzyme solution (76 U/g carrier) and washed with acetate buffer (pH 5.4) three times [11].

Covalent Binding

This was carried out as follow: One gram chitosan was submerged in 5 ml 0.1 M NaOH containing 2, 3 or 5% (v/v) glutaraldehyde (GA) for 2 h at 30°C. The solubilized chitosan was precipitated by the addition of 1 ml of 0.1 M NaOH. The precipitate was collected by filtration and washed with distilled water to remove the excess GA. The wet chitosan was mixed with 2 ml of enzyme solution (76 U of dextranucrase). After being submerged for 1 h at 30°C, the unbound enzyme was removed by washing with distilled water.

Entrapment

The enzyme solution was entrapped with 1%, 2%, 3% and 4% calcium alginate gel. Different concentrations of agar were prepared to give a final concentration of 1%, 2% and 3% and then 2 ml of the crude enzyme (76 U) was added to each of these concentrations. After solidification, the mixture was cut into 1 – mm³ fragments and washed with acetate buffer (0.02 M, pH 5.4) to remove the unbound enzyme [12].

Some Properties of Free and Alginate Immobilized Dextranucrase Enzyme

Effect of Substrate Concentration (Sucrose)

The effect of substrate concentrations on the free and immobilized enzyme was studied using different concentrations of sucrose as substrate ranging from 0.01 g – 0.3 g/ reaction mixture.

Effect of Temperature of the Reaction

In this experiment the effect of temperature of the reaction on dextranucrase activity was studied using different temperatures ranging from 20 to 80°C.

Effect of pH Value of the Reaction

The effect of different pH values ranging from 4 to 7 on the activity of free and immobilized dextranucrase was investigated using acetate buffer (0.02 M), the reaction was conducted for 10 min at 30°C.

Thermal Stability at pH 5.4

In these experiments, the immobilized and free dextranucrase were preheated at different temperatures (40 – 70°C) with different incubation periods (5 – 60 minutes) for each temperature followed by measuring the residual activity. In each case, controls were also carried out without heat treatment.

Activation Energy (E_a)

It was determined by plotting the log of the relative activity of the assayed temperature against 1/T (Kelvin) of the free and immobilized samples.

$$E_a = \text{slop} \times 2.303 R \text{ (gas constant} = 1.976).$$

Half-life and deactivation constant rate:

It was determined by plotting the log of the relative activity against time according to the following equation:

$$\text{Half-life} = 0.693 / \text{slop}.$$

Deactivation energy = slope of the straight line.

Operational Stability of Dextranucrase Immobilized on Calcium Alginate

In this experiment, 16.7 U immobilized enzyme was incubated with 8 ml sucrose (40% w/v), 3.2 ml CaCl₂ (0.05%) and 3.2 ml sodium acetate buffer (0.02 M) for 10 min, the immobilized enzyme was then collected by decantation, washed with the buffer and resuspended

in a freshly prepared substrate to start new run. The operational stability of the immobilized enzyme was evaluated in repeated batch process.

Immobilization Parameters

The immobilization yield (IY) was calculated according to Eq. (1):

$$IY\% = [I / A - B] \times 100 \quad (1)$$

Where A is the activity of the enzyme added to the immobilization solution, B is the activity of the unbound enzyme, and I is the activity of the immobilized enzyme.

Relative activity % = activity of sample / activity of control x 100

Specific enzyme activity SEA = activity of sample / protein content.

RESULTS AND DISCUSSION

The lyophilized enzyme was immobilized with different carriers using different methods of immobilization. The efficiency of the enzyme immobilization was evaluated by different parameters including the retained enzyme activity, specific activity of the immobilized enzyme, and loading efficiency (immobilized enzyme / g carrier). The immobilization yield is also a key parameter since it represents the general output and efficiency of the immobilization process. As such calcium alginate proved to be the most suitable carrier (Table 1), as it gave the highest immobilization yield (27.6%). Tanriseven and Dogan [6] previously reported that the only successful method for immobilization of dextranucrase was entrapment in alginate beads. Our results are also similar to those reported by many authors who obtained high immobilization yields [5, 13]. Also Qader *et al.*, [7] reported that immobilization of dextranucrase *via* entrapment in alginate provided high and good operation stability.

Effect of Substrate Concentrations (Sucrose) on Dextranucrase Activity

The investigation of the effect of the substrate concentration on the free and immobilized enzymes registered a low specific activity for the immobilized enzyme when compared with that of the free enzyme (Figure 1). This drop in the specific activity (at 0.05 g substrate/reaction) after immobilization is a common phenomenon and could be attributed to diffusion

Table 1. Immobilization *Leuconostoc paramsenteroides* Dextranucrase

| Methods of immobilization | Carrier | Unbound enzyme (U/g carrier) B | Immobilized enzyme (U/g carrier) J | Immobilized yield $\left(\frac{I}{A-B}\right) \times 100$ |
|---------------------------|--------------------|--------------------------------|------------------------------------|---|
| Ionise binding | DEAE- Cellulose | 45.6 | 5 | 16.6 |
| | Dowex- IXD | 76 | / | / |
| Physical adsorption | Alumina | 48 | 4.4 | 15.7 |
| | Asbestos | / | / | / |
| | Chitosan | 35 | 4.3 | 10.5 |
| Entrapment | Agar 1% | 76 | / | / |
| | Agar 2% | 76 | / | / |
| | Agar 3% | 76 | / | / |
| | Calciunalginate 1% | 15.7 | 16.7 | 27.6 |
| | Calciunalginate 2% | 15.7 | 16.7 | 27.6 |
| | Calciunalginate 3% | 15.7 | 16.7 | 27.6 |
| | Calciunalginate 4% | 15.7 | 16.7 | 27.6 |

A= 76U/g carrier (added enzyme).

limitation of the substrate products to and from the immobilization matrix which causes problems not found with free enzymes [14]. This diffusion process often results in lower concentration of product at the enzyme active site than in the bulk solution [15]. In addition multiple fixation of the enzyme to matrix would also

lead to decrease in the specific activity owing to the decrease in the flexibility of the enzyme molecule which is commonly reflected by a decrease in the catalytic activity [12]. However, it was found that no measurable changes occur in the specific enzyme activities of free and immobilized enzyme at substrate concentration of 0.2 g / reaction.

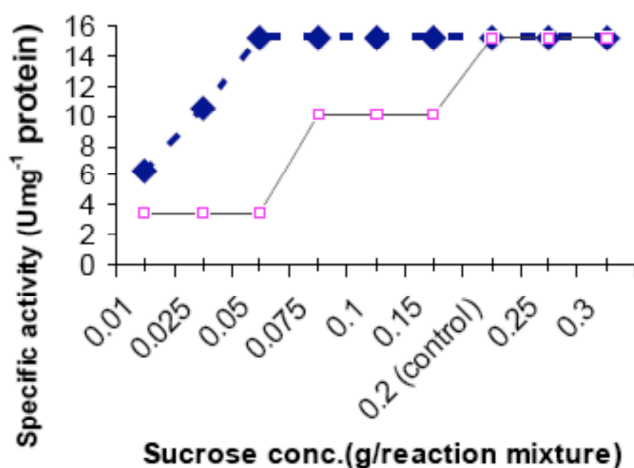


Figure 1: Effect of different substrate concentrations on free and immobilized *Leuconostoc paramsenteroides* dextranucrase activity.

Free (■) and immobilized (□) dextranucrase samples were added to a reaction mixture containing different concentrations of sucrose (0.01-0.3 gm / reaction mixture), the reaction mixture was incubated at 30°C for 10 min with shaking, then the specific dextranucrase activity was determined.

Effect of Temperature on Activity of Free and Immobilized Enzyme

The maximal dextranucrase enzyme activities of both forms of enzyme were obtained at 25°C (Figure 2). They gave the same specific activities up to 65°C. At 70°C and higher, the immobilized enzyme was more active than the free enzyme. This may presumably be due to protection of immobilization process against temperature. When the log of relative activity was plotted against temperature in the form of Arrhenius plots, the plots for the immobilized and free enzyme were linear and the calculated values for the activation energies (E_a) were 10.3 and 12.13 kcal / mol respectively, the lower value of the activation energy of the immobilized enzyme compared to the free enzyme may be attributed to the mass transfer limitations, in addition Kitano *et al.*, [16] and Allenza *et al.*, [2] reported that the activation energies of the immobilized enzymes were lower because the internal diffusion limitations is the rate limiting step.

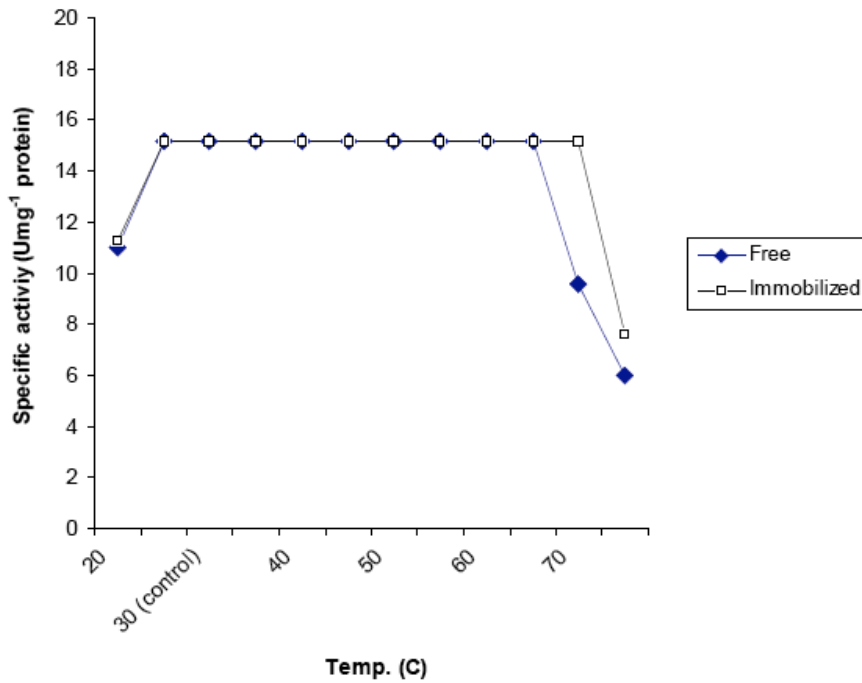


Figure 2: Effect of temperature on free and immobilized *Leuconostoc paramesenteroides* dextranase activity.

Free (□) and immobilized (■) dextranase samples were added to a reaction mixture containing 0.2 gm sucrose, at pH 5.4 (acetate buffer).

The reaction mixture was incubated at different temperatures for 10 min with shaking, then the specific activity of dextranase activity was determined.

Effect of pH of the Reaction

The investigation of the free and immobilized enzymes at different pH showed that the specific

activity of the immobilized enzyme in the acidic and neutral range was higher than that of the free one (Figure 3). These results are similar to that reported by Kaboli and Reilly [17] and Qader *et al.*, [7]. The specific

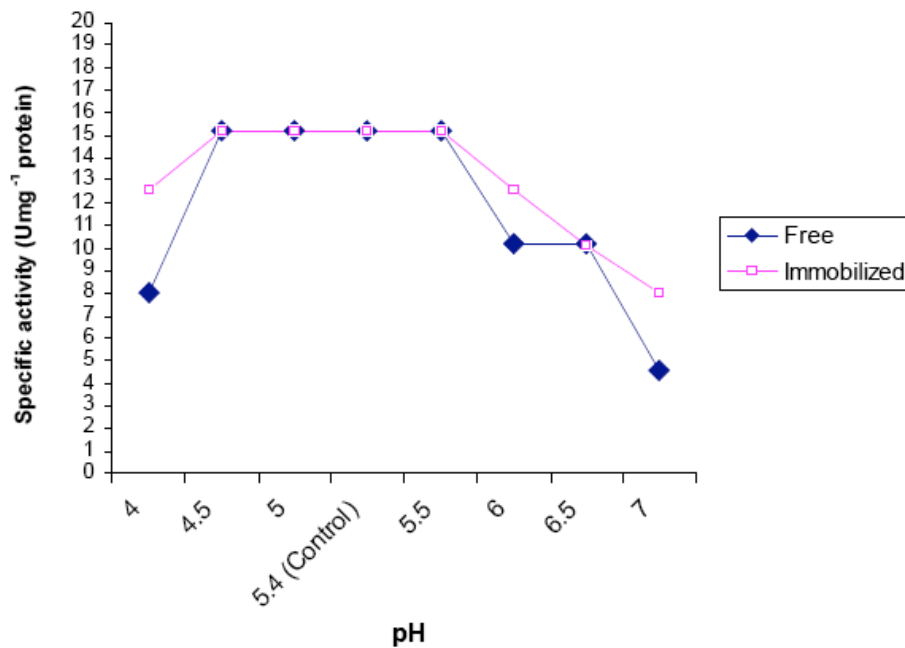


Figure 3: Effect of different pH values on free and immobilized *Leuconostoc paramesenteroides* dextranase activity.

Free (■) and immobilized (□) Dextranase samples were incubated at different pH values for 10 min, with shaking, and the specific activity was calculated.

activity was higher in immobilized enzyme (12.6 U / mg) than that of free enzyme (8 U / mg). At pH 4.5 – 5.5 the specific activity was stable and the same in immobilized and free enzyme (15.2 U / mg protein) but at pH 6.5 – 7 the specific activity of the immobilized enzyme was higher (8 U / mg protein) than that of the free enzyme (4.6 U / mg). PH is known to promote changes in the partial configuration and activity of an enzyme [14] and also this was explained usually by conversion of the ionic microenvironment of the enzyme resulting in the binding of the enzyme and microenvironment or the chemical nature of the support [15].

Thermal Stability

The immobilized enzyme retained 100% of its activity at 40, 50 and 60°C during all the pre-incubation periods tested (Figure 4a). After 1h at 70°C, the immobilized enzyme retained 50% of its original activity, whereas the free one retained only 50% after 45 min at 40°C and lost 90% of its activity after 15 min at 60°C (Figure 4b). Thermal stabilization has previously been reported for alginate-entrapped enzyme [7]. The better stability of an immobilized enzyme compared with the free form could be explained by the dextranucrase location inside the support (molecular confinement, which often occurs

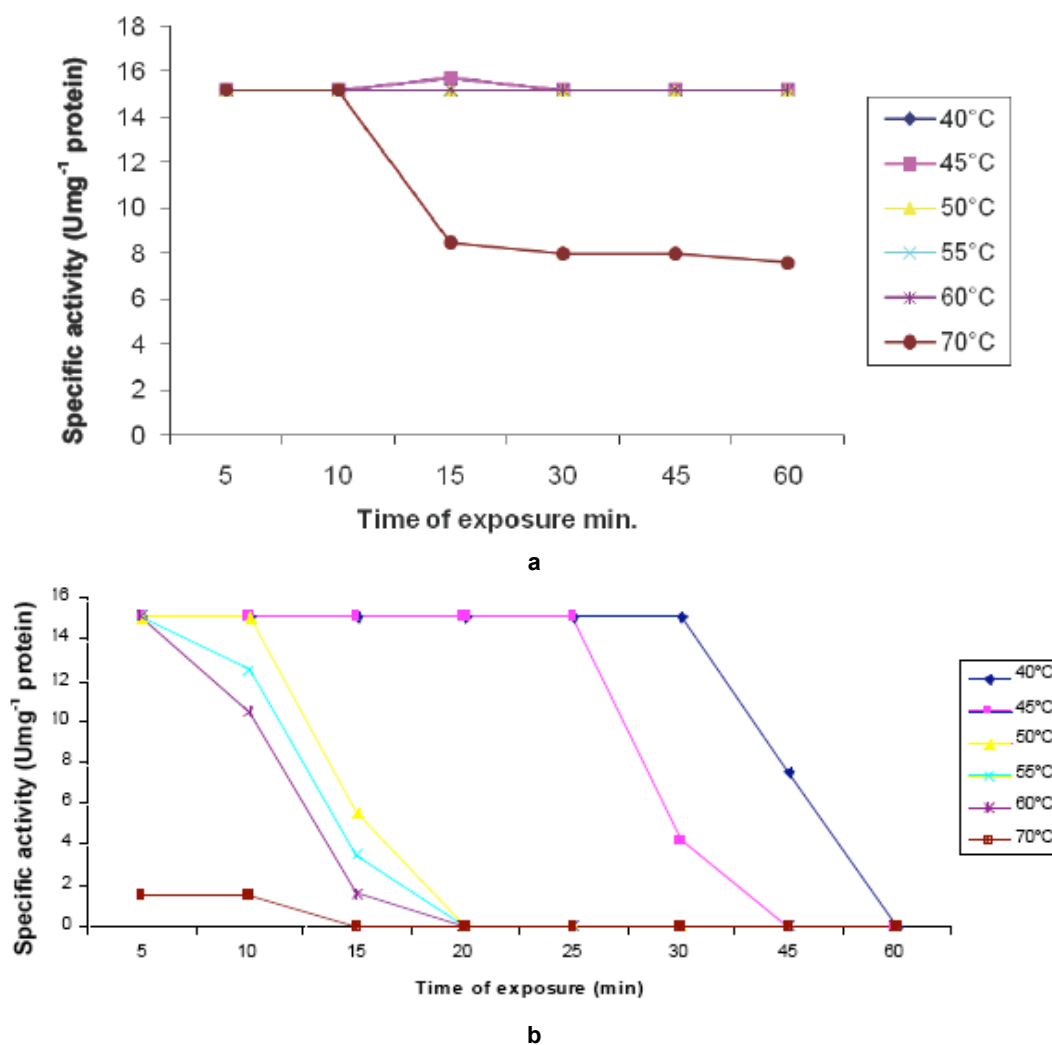


Figure 4: a). Thermal stability of immobilized *L. paraesenteroides* dextranucrase.

Dextranucrase samples were pre-incubated at 40°C (◆), 45°C (■), 50°C (▲), 55°C (x), 60°C (*), 70°C (•) for 5, 10, 15, 20, 30, 45 and 60 minutes.

Note: pre-incubation of the immobilized enzyme at 40°C to 60°C gave 100% relative activity after incubation at 5, 10, 15, 30, 45 and 60 min, so the equal specific activities curves are overlapped.

b). Thermal stability of free *L. paraesenteroides* dextranucrase.

Dextranucrase samples were pre-incubated at 40°C (◆), 45°C (■), 50°C (▲), 55°C (x), 60°C (*), 70°C (•) for 5, 10, 15, 20, 30, 45 and 60 minutes.

Table 2. Activation Energy, Half-Life, and Deactivation Rate Constant for Free and Immobilized *Leuconostoc paramesenteroides* Dextranucrase

| Kinetic parameter | Free enzyme | Immobilized enzyme |
|---|----------------------|----------------------|
| Activation energy (Kcal/mol) | 12.13 | 10.3 |
| Half life (min) at | | |
| 40°C | 15.00 | 401.0 |
| 50°C | 4.68 | 385.0 |
| 60°C | 4.68 | 295.0 |
| 70°C | 4.00 | 42.0 |
| Deactivation rate constant (min⁻¹) at | | |
| 40°C | 62×10 ⁻³ | 2×10 ⁻³ |
| 50°C | 2×10 ⁻¹ | 2×10 ⁻³ |
| 60°C | 2×10 ⁻¹ | 2.1×10 ⁻³ |
| 70°C | 2.5×10 ⁻¹ | 2.2×10 ⁻³ |

during the entrapment process), where the enzyme is protected against alterations of the microenvironment [18].

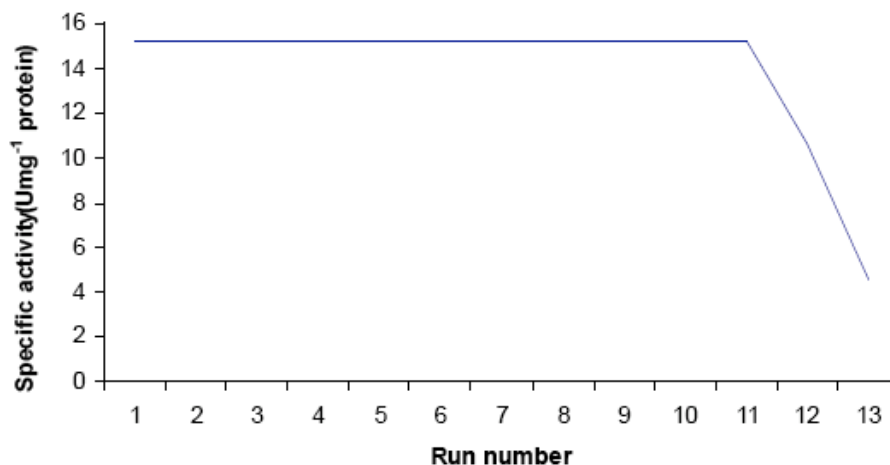
When the log of the relative activity was plotted against time, at temperatures causing inactivation (40, 50, 60 and 70°C), both the free and immobilized enzymes gave a straight line, meaning that the thermal inactivation process for both corresponded to the theoretical curves of a first-order reaction.

The calculated values for the half-life of the free and immobilized enzymes at different temperatures are represented in Table 2. The results showed that the immobilized enzyme was more thermostable than the free one; for example the calculated half-lives of the free enzyme at 40, 50, 60 and 70°C were 15, 4.68, 4.68 and 4 min, respectively, which were all, lower than those of the immobilized enzyme. Our results were

similar to those reported for thermal inactivation for immobilized amylases [19] and immobilized lipase [20].

Operational Stability of Immobilized *Leuconostoc paramesenteroides* Dextranucrase

The main advantage of immobilizing an enzyme is that it allows repeated use which is important in the case of expensive enzymes. In this study, the stability of the immobilized system was assessed by reusing the immobilized *Leuconostoc paramesenteroides* dextranucrase for 11 cycles and the retained activity was 100% and after the 13th cycle the retained activity was 30% of the initial value of the immobilized enzyme (Figure 5). In this respect, it was reported by Alcalde *et al.*, [5] that dextranucrase immobilized in alginate beads retained its activity after seven cycles whereas the formation of the dextran resulted in a progressive swelling of the beads leading to the disruption of

**Figure 5:** Operational stability of immobilized dextranucrase from *L. paramesenteroides* on calcium alginate.

beads. Gupta and Prabhu [13] found that 22% of the initial activity was lost after the six batch reaction. It was found that dextranucrase activity in beads decreased with each of the batch experiments, resulting in 55% loss in the activity after the seventh batch experiment [21]. This decrease was explained by transport limitations within the beads due to the formation of dextran. Dextranucrase immobilized in alginate beads decreased in each batch resulting in a 58% loss after the tenth batch reaction [6].

One of the most explored alternatives to immobilize dextranucrase is its entrapment in alginate beads [4, 22, and 23]. Although this method is normally used for the immobilization of whole cells or parts of cells (because globular proteins are too small in comparison with the size of alginate pores), it is convenient for dextranucrase, since the dextran layer covering the protein surface prevents leakage of the enzyme through the pores of the matrix [24, 25].

One of the most application of immobilized dextranucrase producing different molecular weight of dextran and also oligosaccharide.

Thus, it was demonstrated that immobilizing dextranucrase by entrapment in alginate was advantageous as regards the catalytic properties and stability. The stability of the immobilized dextranucrase was improved when compared with that of the free one.

REFERENCES

- [1] Janolino VG, Swaisgood HE. Analysis and optimization of methods using water-soluble carbodiimide for immobilization of biochemicals to porous glass. *Biotechnol Bioeng* 1982; 624: 1069-80. <http://dx.doi.org/10.1002/bit.260240504>
- [2] Allenza P, Scherl DS, Detroy RW. Hydrolysis of xylan by an immobilized xylanase from *Aureobasidium pullulans*. *Biotechnol Bioeng Symp* 1986; 17: 425.
- [3] Challapandia M. Preparation and characterization of alkaline protease immobilized on vermiculite. *Process Biochem* 1998; 33: 169-73. [http://dx.doi.org/10.1016/S0032-9592\(97\)00043-5](http://dx.doi.org/10.1016/S0032-9592(97)00043-5)
- [4] Reischwitz A, Reh KD, Buchholz K. Unconventional immobilization of dextranucrase with alginate. *Enzyme Microbiol Technol* 1995; 17: 457-61. [http://dx.doi.org/10.1016/0141-0229\(94\)00091-5](http://dx.doi.org/10.1016/0141-0229(94)00091-5)
- [5] Alcalá M, Plou FJ, Gomez de Segura A, et al. Immobilization of native and dextran free dextranucrase from *Leuconostoc mesenteroides* NRRL512F for the synthesis of glucooligosaccharides. *Biotechnol Techniq* 1999; 13: 749-55. <http://dx.doi.org/10.1023/A:1008966213425>
- [6] Tanriseven A, Dogan S. Production of isomaltooligosaccharides using dextranucrase immobilized in alginate fibers. *Proc Biochem* 2002; 37: 1111-15. [http://dx.doi.org/10.1016/S0032-9592\(01\)00319-3](http://dx.doi.org/10.1016/S0032-9592(01)00319-3)
- [7] Qader SAU, Amer A, Sayed N, Bano S, Azhar A. Characterization of dextranucrase immobilized on calcium alginate beads from *Leuconostoc mesenteroides* PCSIR-4. *Ital J Biochem* 2007; 56: 158-62.
- [8] Jeanes A. *Methods in Carbohydrate Chemistry*. 5,118, Whistler RL, Bamiller JN, Wolfrom ML, Eds. Academic Press, New York, London 1965.
- [9] Girard E, Legoy MD. Activity and stability of dextranucrase from *Leuconostoc mesenteroides* NRRL B-512F in the presence of organic solvents. *Enzyme Microbiol Technol* 1999; 24: 425-32. [http://dx.doi.org/10.1016/S0141-0229\(98\)00166-5](http://dx.doi.org/10.1016/S0141-0229(98)00166-5)
- [10] Lowry OH, Rosenbrough NJ, Farr AL, Randall RJ. Protein measurement with the folin phenol reagent. *J Biol Chem* 1951; 193: 265-76.
- [11] Woodward J. Cited in: *Immobilized cells and enzyme. A practical approach*. 44, Oxford, IRL, Press Limited, England 1985.
- [12] Bickerstaff GF. Immobilization of Enzymes and Cells, *In* GF Bickerstaff (ed). *Methods in Biotechnology*, Humana Press INC., Totowa. New Jersey 1997; Vol. 1: pp. 1-11.
- [13] Gupta A, Prabhteroidesu KA. Immobilization and properties of dextranucrase from *Leuconostoc mesenteroides* culture. *J Gen Appl Microbiol* 1995; 41: 399-407. <http://dx.doi.org/10.2323/jgam.41.399>
- [14] Lyer PV, Ananthanarayan L. Enzyme stability and stabilization aqueous and non-aqueous environment. *Proc Biochem* 2008; 43: 1019-32. <http://dx.doi.org/10.1016/j.procbio.2008.06.004>
- [15] Carrara CR, Rubiolo A. The Immobilization of β -galactosidase on chitosan. *Biotechnol Prog* 1994; 10: 320-24. <http://dx.doi.org/10.1021/bp00026a012>
- [16] Kitano H, Nakamura K, Ise N. Kinetic studies of enzyme immobilized on anionic polymer lactices. *J Appl Biochem* 1982; 4: 34.
- [17] Kaboli H, Reilly PJ. Immobilization and properties of *Leuconostoc mesenteroides* dextranucrase. *Biotechnol Bioeng* 1980; 22: 1055-69. <http://dx.doi.org/10.1002/bit.260220513>
- [18] Bismuto E, Martelli PL, De Maio A, Mita DG, Irace G, Gasadio R. Effect of molecular confinement on internal enzyme dynamics: Frequency domain fluorimetry and molecular dynamics stimulation studies. *Biopolymers* 2002; 67: 85-95. <http://dx.doi.org/10.1002/bip.10058>
- [19] Ivony K, Szajani G, Seres D. Immobilization of starch degrading enzymes. *J Appl Biochem* 1983; 5: 158-64.
- [20] Adham NZ, Ahmed HM, Naim N. Immobilization and stability of lipase from *Mucor racemosus* NRRL 3631. *J Microbiol Biotechnol* 2010; 20: 332-39.
- [21] Reh KD, Noll-Borchers M, Buchholz K. Productivity and immobilized of dextranucrase for leucrose formation. *Enzyme Microbiol Technol* 1996; 19: 518-24. [http://dx.doi.org/10.1016/S0141-0229\(96\)80003-E](http://dx.doi.org/10.1016/S0141-0229(96)80003-E)
- [22] Erhardt FA, Kugler J, Chakravarthula RR, Jordening HG. Co-immobilization of dextranucrase and dextranase for the facilitated synthesis of isomaltooligosaccharides: preparation, characterization and modeling. *Biotechnol Bioeng* 2008; 100: 673-83. <http://dx.doi.org/10.1002/bit.21810>
- [23] Olcer Z, Tanriseven A. Co-immobilization of dextranucrase and dextranase in alginate. *Proc Biochem* 2010; 45: 1645-51. <http://dx.doi.org/10.1016/j.procbio.2010.06.011>
- [24] Buchholz K, Stoppok E, Matalla K, Reh K, Jordening HJ. Enzymatic sucrose modification and saccharide synthesis. *In*

- Lichtenthaler FW, ed. Carbohydrates as Organic Raw Materials. Weinheim: VCH, 1991; pp. 155-168.
- [25] Quirasco M, Lopez A, Pelenc V, Remaud M, Paul F, Monsan P. Enzymatic production of oligosaccharides containing

α (1 \rightarrow 2) glycosidic bonds. Ann NY Acad Sci 1995; 750: 317-20.

<http://dx.doi.org/10.1111/j.1749-6632.1995.tb19972.x>

Received on 05-05-2012

Accepted on 31-05-2012

Published on 04-07-2012

<http://dx.doi.org/10.6000/1927-5129.2012.08.02.16>

© 2012 Hashem *et al.*; Licensee Lifescience Global.

This is an open access article licensed under the terms of the Creative Commons Attribution Non-Commercial License (<http://creativecommons.org/licenses/by-nc/3.0/>) which permits unrestricted, non-commercial use, distribution and reproduction in any medium, provided the work is properly cited.